

AMENDMENT TO THE ABSTRACT

Replace the abstract beginning on line 1 of page 41 it its entirety with the following amended abstract:

A high performance, quick turn polyurethane in-line roller skate wheel including a narrow hard hub mounting a polyurethane flexible, gripping tire body having side walls curving axially inwardly from a major thickness to a minor thickness at the hub flange interface and method of making same. In one embodiment, the hub is made of sections locked together by either adhesive or mechanical interlocks.